

## Insight™ LAA112-Low Gloss PLA Masterbatch

LAA112-Low Gloss is highly loaded with a functional gloss reducing additive package.

Suitable for FDM filament, injection molding and extrusion applications.

Physical Property	Typical Value
Carrier	PLA
Product Form	Cylindrical Pellets
Color	white/off white
Pellet Size	50/g
Packaging	Drum or Gaylord*

\*customized packaging and order size available upon request.

### Processing Notes:

**Drying:** It is recommended to dry the masterbatch for 4-6 h at 175 °F using a desiccant air dryer.

**Processing Conditions:** It is recommended to process the masterbatch at a melt temperature of 400 – 420 °F. The additive package has a recommended upper use temperature of 520 °F and time at elevated temperature should be minimized (<180 s). It is recommended to purge the extruder with appropriate purge material prior to shutdown.

### Recommended Usage

Typical use level is 10-30% by weight.