

## Insight™ TCA112-Low Gloss PETG Masterbatch

TCA112-Low Gloss is highly loaded with a functional gloss reducing additive package.

Suitable for FDM filament, injection molding and extrusion applications.

| Physical Property | Typical Value       |
|-------------------|---------------------|
| Carrier           | PETG                |
| Product Form      | Cylindrical Pellets |
| Color             | white/off white     |
| Pellet Size       | 75/g                |
| Packaging         | Drum or Gaylord*    |

\*customized packaging and order size available upon request.

### Processing Notes:

**Drying:** It is recommended to dry the masterbatch for 4-6 h at 150 °F using a desiccant air dryer.

**Processing Conditions:** It is recommended to process the masterbatch at a melt temperature of 480-520 °F. The additive package has a recommended upper use temperature of 520 °F and time at elevated temperature should be minimized (<180 s). It is recommended to purge the extruder with appropriate purge material prior to shutdown.

### Recommended Usage

Typical use level is 10-30% by weight.